# Microwave sterilization

## Introducción detallada:

## I. Concept

Food products are highly susceptible to contamination and deterioration during production, preserved transportation and distribution. Usually high temperature, drying, scalding, pasteurization, freezing as preservatives can be used to achieve the sterilization and preservation of food, but often affect the offlavor and nutrients of food. Microwave insecticidal sterilization is to make the microorganisms in foot the combined effect of microwave thermal and non-thermal effects, so that its body proteins and physiological activities of the material mutation, resulting in the growth and development of microbial slowdown and death, to achieve the purpose of food sterilization, preservation.









## II. Principle

1. The Thermal Effect Of Microwave Energy: under the action of a certain intensity of microwave field insects and bacteria in food will be due to the phenomenon of molecular polarization, absorption of microwave energy to warm up, so that its protein denaturation, loss of biological activity. The therma microwaves mainly plays a rapid role in sterilization.

2. Non-Thermal Effect Of Microwave Energy: the high frequency electric field also makes its membrar potential, polar molecular structure changes, so that the microbial body proteins and physiologically substances mutated, and loss of vitality or death. In the sterilization played a special role in the converges physical sterilization is not, but also caused one of the causes of bacterial death.



3. Microwave sterilization, preservation is the result of the combined effect of microwave thermal and thermal effects. Therefore, microwave sterilization temperature is lower than conventional methods, general, the conventional method sterilization temperature to 120 -130 , about 1 hour, while the method sterilization temperature of only 70 -105 , about 90-180 seconds.

## III. Advantages

#### 1. Short Time, Fast

Conventional thermal sterilization is through heat conduction, convection or radiation and other way transfer heat from the food surface to the interior. To reach the sterilization temperature, it often take time. Microwave sterilization is a direct interaction between microwave energy and food and its bacter other microorganisms, the thermal and non-thermal effects work together to achieve rapid temperature sterilization effect, the processing time is greatly shortened, the sterilization of various materials in greatly shortened.









#### 2. Low-Temperature Sterilization To Maintain Nutrients And Traditional Flavor

Microwave sterilization is sterilized by special thermal and non-thermal effects, compared with converted thermal sterilization, can be at a relatively low temperature and a shorter period of time to obtain the required sterilization effect. Practice shows that the general sterilization temperature at 75-80 can at the effect, in addition, microwave treatment of food can retain more nutrients and color, fragrance, to shape and other flavor, and puffing effect. Such as conventional heat treatment of vegetables to retain the vitamin C is 46-50%, while the microwave treatment is 60-90%, conventional heating of pork liver vitamin 58%, while microwave heating for 84%.

### 3. Saving Energy

Conventional heat sterilization often in the environment and equipment heat loss, while the microwadirect role in the treatment of food, and thus no additional heat loss. In addition, its electrical energy microwave energy conversion efficiency in 70-80%, compared to the general power savings of 30-50% 4. Surface And Internal Are Carried Out At The Same Time

Conventional thermal sterilization is started from the surface of the material, and then through heat to the internal, there is an internal and external temperature difference. In order to maintain the flav food, shorten the processing time, often the internal temperature of food does not reach enough to sterilization effect. Because of the penetrating effect of microwaves, the overall treatment of food, the and internal are simultaneously affected by the action, so the sterilization is uniform and thorough.









5.Easy To Control

Microwave food sterilization treatment, the equipment can be ready to use, no conventional thermal sterilization of thermal inertia, flexible and convenient operation, microwave power can be continuous adjustable from zero to rated power, transmission speed from zero to continuously adjust, easy to confide Equipment, Advanced Technology

Compared with conventional sterilization, microwave sterilization equipment, no boiler, complex piper systems, coal yards and transport vehicles, etc., as long as the basic conditions of water and electricity. Improve Labor Conditions, Save Floor Space

The working environment of the equipment is low temperature and low noise, which greatly improve labor conditions. Only 2-3 operators are needed for the whole set of microwave equipment. Widely use the warming, drying and sterilization of beef jerky, dried pork, fish slices, fontina meat, duck meat, chand other products. Meat products by microwave sterilization, its freshness, tenderness, flavor are maintained as is, health indicators can be completely below the national food hygiene standards, she storage time up to 1-2 months, microwave sterilization of meat products, the successful application of preservation technology, from the original freshness period of 3 days, extended to 1-2 months, has in the technical achievements to a new stage.









## Iv. Application Objects

Microwave equipment can be used for sterilization of packaged and unpackaged items.

Grain products: bread, moon cake, noodles, tofu, dried tofu, etc.

Vegetables: kimchi, bamboo shoots, shiitake mushrooms, etc.

Fruits: lychee, longan, etc.

Dairy products, spices, flavors and fragrances, instant noodle soup, hot pot seasoning and various libe sterilized and processed.