

# Discover The Secret To Perfect biscuit production line: biscuit production lineRecipes

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<https://www.facebook.com/foodmachineloyal>

As global consumers increasingly seek high-quality biscuits with consistent taste, texture, and appearance, the demand for reliable food processing solutions has grown rapidly. In today's competitive market, food manufacturers must adopt modern technologies to meet large-scale production goals while ensuring product consistency.

One of the most effective ways to achieve this is by investing in an automatic **biscuit production line**. Supported by a high-performance biscuit making machine and integrated biscuit equipment, this investment not only streamlines the production process but also helps manufacturers meet rising consumer expectations. According to Dr. Michael Harper, a senior advisor at the European Institute of Food Manufacturing, "Automatic production is no longer an option in bakery production—it's a necessity for scalable, hygienic, and efficient output."



## Understanding the Automatic Biscuit Production Line

A modern biscuit production line is designed to handle every stage of the biscuit-making process, from dough mixing to final packaging. Its core structure includes mixers, sheeters, cutters, ovens, cooling conveyors, and packing systems. At the heart of this system lies the biscuit making machine, which precisely shapes and forms dough into uniform sizes and patterns.

Additionally, supporting biscuit equipment such as baking ovens, oil sprayers, and cooling belts ensure that each biscuit is baked evenly, cooled efficiently, and prepared for packaging. These components are engineered to work in harmony, ensuring a smooth and continuous production flow without interruptions.

Biscuit production line flow chart

Flour Mixing---Biscuit Forming machine---Oven---Oil Spraying ---Cooling Conveyor---Stacking ---Biscuit Packing

The production capacity of biscuit making machines is hot in the market. We have small and large biscuit machines for you to choose from.

A fully automatic biscuit production line consists of several integrated systems, each designed to handle a specific stage in the manufacturing process with precision and consistency. Understanding these core components is essential for manufacturers aiming to optimize their production.

achieve high-efficiency biscuit production.

The function of biscuit production line

Mixer: Dough mixer is a machine that mixes flour with water or other ingredients into dough. It is widely used in making dough for various pastries, biscuits, bread, steamed buns, etc.

Biscuit Forming machine: 1?Crispness molding: put the mixed flour into this machine, it can be formed into biscuit embryos through roller printing, and then put into the oven to make various medium and high-end biscuits.

2?Toughness molding: put the mixed dough into this machine, press the skin through rollers, and then roll it into biscuit embryos through the roller cutting mold, and put it into the oven to bake medium and high-end tough biscuits.

Oven: Suitable for baking all kinds of biscuits. Use electric heating, temperature zone control, temperature of each temperature zone can be set in advance, uniform temperature in the temperature zone, use high-quality insulation materials, good insulation performance, high thermal efficiency. Temperature control system, automatic temperature control and constant temperature, flexible operation, high safety performance.

Oil Spraying: Spray oil on the surface of biscuits coming out of the baking oven to make the color, aroma and taste of the biscuits more distinctive and improve the grade of the biscuits.

Cooling Conveyor: This equipment fully cools the biscuits before they are conveyed to the packaging machine to ensure the quality of the biscuits after packaging and extend the shelf life.

Biscuit Stacking: sort biscuits and pick out unqualified products

In summary, each element of the production line—from dough mixing to cooling systems—plays a pivotal role in producing high-quality biscuits at industrial scale.

If you want to make sandwich biscuits, there are sandwich machines waiting for you to choose. If there is not enough space, you can also choose a turning machine.



## Technical specifications of biscuit production line

| Model   | Output      |
|---------|-------------|
| LY-320  | 100-150kg/h |
| LY-400  | 150-200kg/h |
| LY-600  | 400-500kg/h |
| LY-800  | 600-800kg/h |
| LY-1000 | 1000kg/h    |
| LY-1200 | 2000kg/h    |

### Layout for the biscuit production line

Our machines can be flexibly arranged according to the size and dimensions of the factory. We can also customize the size of the machine according to the data you provide.



## Key Benefits of Automation in Biscuit Manufacturing

One of the greatest advantages of an automated biscuit production line is the ability to maintain consistent product quality. Automation reduces human error, leading to uniform biscuit thickness, weight, and color. This consistency is critical for brand reliability and customer satisfaction.

Moreover, automation increases daily output, allowing manufacturers to fulfill large orders and reduce delivery times. An integrated biscuit making machine can operate continuously at high speed, producing thousands of biscuits per hour without fatigue.

Automation also significantly improves hygiene and food safety. With reduced manual contact during production, the risk of contamination is minimized. Many biscuit equipment components are made from stainless steel and designed for easy cleaning, meeting international food safety standards.

### How Biscuit Equipment Enhances Operational Workflow

An efficient biscuit production line does more than just increase speed; it optimizes every step of production. Modern biscuit equipment handles ingredients efficiently—automatically feeding flour, water, and oil into mixers. From there, the dough is transferred to the biscuit making machine, which shapes it with precision.

Next, the shaped dough travels through the oven, cooling tunnel, and finally reaches packing stage. This smooth transition between processes ensures minimal downtime, waste, and increased reliability. Automation eliminates production bottlenecks, allowing manufacturers to maintain continuous workflow.

### Long-Term Advantages of Upgrading to an Automatic Biscuit Making Machine

In the long run, choosing an advanced biscuit making machine means investing in durability. These machines are built with heavy-duty materials and designed to withstand long production hours. Regular maintenance can keep them operational for years without significant wear.

Additionally, flexibility is another strong advantage. A quality biscuit production line allows the production of a wide variety of biscuit shapes, sizes, and flavors by simply changing molds or adjusting settings. This adaptability helps manufacturers respond to changing market trends and customer preferences.

Furthermore, the streamlined design of biscuit equipment reduces the risk of breakdowns and facilitates quick changeovers between batches, minimizing production halts and maximizing uptime.

### What to Consider Before Investing in a Biscuit Production Line

Before purchasing a biscuit production line, manufacturers should evaluate their available space. Proper layout planning is essential for safe operation and maintenance access. The size of the biscuit making machine and accompanying biscuit equipment should align with factory dimensions and utility availability.

Production volume is another critical factor. Determine whether you need a small-capacity or industrial-scale system. Think about the types of biscuits you plan to produce—crackers, biscuits, sandwich types, etc.—as this will influence your choice of equipment.

Finally, consider staff training and maintenance routines. Operators should be familiar with the system's workflow to ensure optimal performance. Easy-to-clean and service-friendly equipment will support long-term operation.



## Conclusion

Investing in an automatic biscuit production line, complete with a reliable biscuit making machine and well-integrated biscuit equipment, offers substantial rewards for manufacturers seeking efficiency, consistency, and flexibility. Automation enables faster production, better hygiene, and improved product quality—all essential for competing in today's market.

For food manufacturers aiming to upgrade or expand, this investment is a forward-thinking choice that ensures readiness for future growth. The transition from manual to automated production is not only practical but essential for long-term success in the biscuit industry. We sincerely invite industry partners to explore the infinite possibilities of biscuit manufacturing and work together to create a new era of smart baking.

### Recommended Company

Shandong Loyal Industrial Co., Ltd. is a Manufacturer Of Snacks Extruder Machine, Industrial Microwave Oven, Corn Flakes Production Line, And a Standing Director Of Food And Drying Equipment Industry Association.

The Self-developed Twin-screw Extruder And Single-screw Equipment of Shandong Machinery Have Been Used In Production: Puffed Snack Food, Breakfast Cereal Corn Flakes, Fried Pasta, Bread Crumbs, Fruit Chips, Baby Food, Textured Soy Protein (tofu)

Food, Fish Feed And Pet Food. a Variety of Snack Production Line Supporting Production. The Same Time, The Batching, Drying, Flaking, Baking, Frying And Spraying Equipment Matching The Twin-screw Extrusion System Have All Achieved Independent Design And Production.

Our Extrusion System Is Widely Used In: Puffed Snack Foods, Breakfast Cereals, Vegetable Protein Meat Products, Soy Based Nutrition Bars, Reconstituted Rice, Grain Nutrition Powder, Modified Starch, Starch-based Sticky Music Children's Educational Toys, Degradable Starch-based Packaging Filling Materials, Bread Crumbs And Other Food Additives, Pet Food, Aquatic Feed, Biology And Chemical Industries.

Customer-specific Food Processing Plant Project Solutions

As one of the leading manufacturers of food processing equipment, we are always seeking for new solutions that benefit our snack food customers. Our experienced frying engineers always find the optimal solution for your industrial batch and continuous frying system application. That's why we also develop, design and produce custom fried snack production line.

Close collaboration with our customer is important to us even in the early development phase. No matter what the special requirements of instant noodles production line, snack food extruder machine, pasta production line application, we can develop a custom made food processing equipment to match your needs.

Loyal have a unique and efficient industrial continuous frying equipment for snack food extruder machine that provides the right crunch and desired moisture level.

The Industrial Microwave Sterilization Defrosting Drying Machine can be designed as a powder dosing system and a wet slurry dosing system as required.

Some snacks can also be fried according to taste requirements, and we also provide a Snack Production Line for the processing and packaging of fried extruded snacks.

Loyal Food Production Line meet the needs of customers to obtain snack food that meets their needs.

In ovens or drying units, electric or gas can be used as heating sources.

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About packaging and after-sales service

Packing: Plastic Film Suitable For Ocean Carriage

Technical Support: The customer can inform machine related problems to us via telephone, email or fax. All information will be recorded and will be reported to the After-sale Service team. Meanwhile, the sales person will be tracking the case until problem solved.

Service Team: We have a professional After-

sale Service team including 10 professional engineers with at least 6 years working experience.

After-sale Service available : 1. Check & test before delivery 2. Instruction for installation

3. On site commissioning 4. Repair & maintenance

After the receipt the advanced payment, we will provide allocation chart at the buyer's request. When effect the shipment, we'll provide operation manual, etc. in English.

FAQs

Q1: What types of biscuits can be made with an automatic biscuit production line?

A1: With the right molds and settings, the biscuit making machine can produce cream biscuits, soft biscuits, hard biscuits, sandwich biscuits, and more.

Q2: Is biscuit equipment suitable for both small and large-scale production?

A2: Yes. There are compact systems designed for small bakeries and industrial-scale production lines for large factories.

Q3: How long does it take to install a biscuit production line?

A3: Installation time depends on the line's complexity, but most systems can be set up and commissioned within a few weeks with proper planning.

Q4: What materials are used in high-quality biscuit making machines?

A4: Stainless steel is commonly used due to its durability, corrosion resistance, and compliance with food safety standards.



## Reference

The following are five authoritative foreign literature websites in the field of Industrial machinery:

1. Food Engineering Magazine

Website: <https://www.foodengineeringmag.com/>

2. Food Processing Magazine

Website: <https://www.foodprocessing.com/>

3. Journal of Food Engineering

Website: <https://www.journals.elsevier.com/journal-of-food-engineering>

4. Food Manufacturing Magazine

Website: <https://www.foodmanufacturing.com/>

5. International Journal of Food Science & Technology

Website: <https://onlinelibrary.wiley.com/>